SYSMAC CS-series Controller Link Units

CS1W-CLK

CSM CS1W-CLK DS E 5.5

New Controller Link Units, Now with 4,000 Send Words

- The Controller Link is an FA network that can send and receive large amounts of data easily and at high speed. The Controller Link supports data links that enable sharing data between PLCs and computers and a message service that enables sending and receiving data whenever required.
- With Wired Controller Link Units, systems can be flexibly built by using Repeater Units to enable Tbranches, long-distance wiring, and converting part of the network to optical cable.







CS1W-CLK23

CS1W-CLK13

CS1W-CLK53

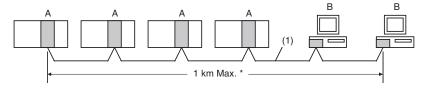
Features

- Large-capacity data links are easily achieved without programming simply by setting data link tables.
- Up to 20,000 *1 send/receive words can be set per node for Units (up to 62,000 words for Boards).
- Data links can be performed with up to 4,000 *2 words per node while ensuring data concurrency.
- User-set data link tables can be changed while data links are operating. *3
- Errors for the entire system can be monitored by using error diagnosis support software and a variety of status flags.
- With the token ring mode of Optical Ring Controller Link Units/Boards, duplex communications paths enable communications to continue normally even if the cable becomes disconnected.
- Detecting locations of disconnection greatly shortens time required for maintenance.
- Installing Controller Link Units in a CS1D system enables Duplex Communications Units to further enhance reliability. *4
- *1. Supported for unit version 1.2 or later.
- ***2.** CS1W-CLK□3 and 3G8F7-CLK□3 are supported.
- *3. Supported for CS1W-CLK\(\subseteq\)3, 3G8F7-CLK\(\subseteq\)3, and models ending with "-V1" (CS1W-CLK12-V1 *5 and CS1W-CLK52-V1 *5 with lot numbers 0306\(\subseteq\) \(\subseteq\) or later).
- *4. Supported for CS1W-CLK13/CLK12-V1 *5/CLK53/CLK52-V1 *5 and CS1D Duplex and Simplex Systems.
- ***5.** Discontinuation models in July 2012.

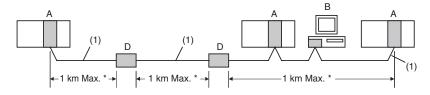
System Configuration

Wired Controller Link Units

Basic Wiring (Daisy Chain Connections)



Long-distance Wiring

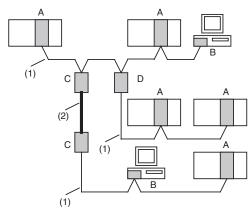


(1): Twisted-pair cable

(2): Optical cable

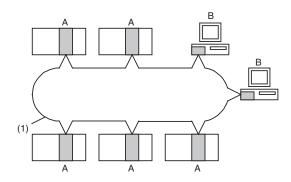
- A: Wired Controller Link Unit
- B: Wired Controller Link Support Board
- C: Wire-to-Optical Repeater Unit
- D: Wire-to-Wire Repeater Unit
- * At 500 kbits/s

T-Branch Wiring and Partial Conversion to Optical Cable



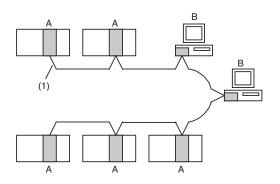
Optical Controller Link Units

Token Ring Mode



- A: Optical Ring Controller Link Unit
- B: Optical Ring Controller Link Support Board
- (1): Optical cable

Token Bus Mode



Ordering Information

Controller Link Units

Unit classifi-	Product		Specification	Specifications No. of unit numbers			it consumption		Model	Standards
cation	name	Communications cable	Communications type	Duplex support	Max. Units mountable per CPU Unit	allocated	5 V DC	26 V DC	Woder	Standards
	Controller Link Unit	Wired shielded twisted-pair cable ≭1		No	8	1	0.33	_	CS1W-CLK23	
CS1 CPU Bus Unit	Controller Link Unit	Optical ring H-PCF cable *2	Data links and message service	Yes. Unit	Non-duplex: 8, Duplex: 11 (6 Units comprising 3	1	0.52	_	CS1W-CLK13	UC1, N, L, CE
	Controller Link Unit	Optical ring GI cable *3		and cable loop back are supported.	sets of Duplex Units + 5 Non-duplex Units)	1	0.65	_	CS1W-CLK53	

- ***1.** Use the following special cable for shielded, twisted-pair cable.
 - ESVC0.5×2C-13262 (Bando Electric Wire : Japanese Company)

 - ESNC0.5×2C-99-087B (JMACS Japan Co., Ltd. : Japanese Company)
 ESPC 1P×0.5mm² (Nagaoka Electric Wire Co.,Ltd. : Japanese Company)
 - Li2Y-FCY2×0.56qmm (Kromberg & Schubert, Komtec Department : German Company)

 1×2×AWG-20PE+Tr.CUSN+PVC (Draka Cables Industrial : Spanish Company)

 - #9207 (Belden : US Company)
- *2. When using a wire-to-optical (H-PCF) cable, use a H-PCF cable (for both Controller Link and SYSMAC LINK) or a H-PCF optical fiber cable with connector.
- *3. When using a wire-to-optical (GI) cable, use a GI optical cable that matches the specifications.

Accessories

The Optical Fiber Cable Bracket is included in CS1W-CLK13 and CS1W-CLK53.

Controller Link Support Boards

	Specif	ications			
Product name	Communications cable	Communications type	Accessories	Model	Standards
Controller Link Support Board for PCI Bus	Wired shielded twisted-pair cable	Data links and massage	CD-ROM × 1 * INSTALLATION GUIDE (W467) × 1 Communications connector × 1	3G8F7-CLK23-E	
H-PCF optical model		Data links and message service	◆ CD-ROM × 1 * ◆ INSTALLATION GUIDE (W467) × 1	3G8F7-CLK13-E	CE
	GI optical model		 Optical Fiber Cable Bracket × 1 Power supply connector × 1 	3G8F7-CLK53-E	

- * The CD-ROM contains the following software.
 - Controller Link (PCI) Driver
 - FinsGataway Version 2003 (PCI-CLK Edition)
 - FinsGataway Version 3 (PCI-CLK Edition)
 - Setup Diagnostic Utility
 - C Library

Repeater Units

Name	Specifications	Model	Standards
Controller Link Repeater Unit	Wire-to-Wire Model	CS1W-RPT01	
	Wire-to-Optical (H-PCF) Model (See note 1.)	CS1W-RPT02	UC1, CE
	Wire-to-Optical (GI) Model (See note 2.)	CS1W-RPT03	

Using Repeater Units enables T-branches and long-distance wiring for Wired Controller Link networks, 62-node configurations, and converting part of the network to optical cable.

- Note: 1. When using wire-to-optical (H-PCF) cable, use a H-PCF cable (for both Controller Link and SYSMAC LINK) or a H-PCF optical fiber cable with connector.
 - 2. When using wire-to-optical (GI) cable, use a GI optical cable (for Controller Link).

Relay Terminal Block

Name	Specifications	Model	Standards
Relay Terminal Blocks for Wired Controller Link Units			
	Used for Wired Controller Link Units (set of 5)	CJ1W-TB101	-

Controller Link Units can be replaced without stopping the communications of the entire network if a Relay Terminal Block is installed in advance on the Unit in a Wired Controller Link network. Relay Terminal Blocks cannot be used on Controller Link Support Boards.

Duplex Optical Fiber Cable (H-PCF Cable)

Name	Application	Specifications	Model	Standards
Duplex Optical Fiber Cable	CS1W-CLK13 or CS1W-CLK12-V1 * in a CS1D system	H-PCF cable for connecting Duplex Controller Link Units Cable length: 50 cm	CS1D-CN051	-

This cable is used to connect Units in active mode (ACT) and standby mode (STB) in a CS1D Duplex System.

^{*} Discontinuation models in July 2012.

H-PCF Cables and Optical Connectors

N	ame	Арр	lication/construction	Specif	ications		Model	Standards
			1		Black	10 m	S3200-HCCB101	
			2		Black	50 m	S3200-HCCB501	
			4		Black	100 m	S3200-HCCB102	
				Two-core optical	Black	500 m	S3200-HCCB502	
0	0.11	Controller Link,	56		Black	1000 m	S3200-HCCB103	
Optical Fiber Cables	Cables	SYSMAC LINK, SYSBUS	Optical fiber single-core cord Tancian mambas	cable with tension member	Orange	10 m	S3200-HCCO101	
		2. Tension member (plastic-sheathed wire)			Orange	50 m	S3200-HCCO501	
			Filler (plastic) Filler surrounding signal wires		Orange	100 m	S3200-HCCO102	
			(plastic, yarn, or fiber)		Orange	500 m	S3200-HCCO502	
		5. Holding tape (plastic) 6. Heat-resistant PV sheath			Orange	1000 m	S3200-HCCO103	_
Optical Connectors		Controller Link: SYSMAC LINK:	CS1W-CLK13 CS1W-CLK12-V1 *1 3G8F7-CLK13-E 3G8F7-CLK12-EV1 *1 CS1W-RPT02 CS1W-SLK11 3G8F7-SLK11-E C200HW-SLK13/14 *1	Half lock			S3200-COCF2571	
(Crimp-cut)	Controller Link: CS1W-CLK13 CS1W-CLK12-V1 *1		Full lock			\$3200-COCF2071 *2		

^{*1.} Discontinuation models.

H-PCF Optical Fiber Cables with Connectors (Black Composite Cables with Two-Optical Lines and Two Power Supply Lines)

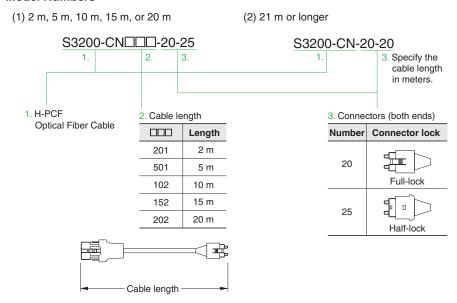
Application	Appearance	Model	Standards
	8	S3200-CN□□□-20-20	
Controller Link, SYSMAC LINK		S3200-CN□□□-20-25	-
		S3200-CN□□□-25-25	

Optical connectors for H-PCF Optical Cables with Connectors are adhesive polished.

Cable Length

The following cable lengths are available: 2 m, 5 m, 15 m, and 20 m. For lengths of 21 m or more, contact your OMRON sales representative.

Model Numbers



Optical Connector Assembly Tool

Name	Applicable Unit	Model	Manufacturer	Standards
Optical Fiber Assembly Tool (See note.)	This tool is used on site for mounting crimp-cut connectors and hard plastic-clad silica optical fiber for optical transmission systems of SYSMAC C-series SYSBUS, SYSMAC LINK, and Controller Link.	CAK-0057	Sumitomo Electric Industries, Ltd.	-

Note: There is a risk of quality problems when using cables assembled by typical users, so we recommend purchasing cables with preattached connectors or having a qualified technician assemble the cables.

GI Optical Cables

A qualified technician must select, assemble, and install GI Optical Fiber Cable, so always let an optical cable specialist handle the GI cable.

Usable Optical Cables and Optical Connectors

- Optical fiber types: Graded, indexed, multi-mode, all quartz glass, fiber (GI-type AGF cable)
- Optical fiber construction (core diameter/clad diameter): 62.5/125 μm or 50/125 μm
- Optical fiber optical characteristics of optical fiber: Refer to the tables.
- Optical connector: ST connector (IEC-874-10)

• 50/125-μm AGF Cable

Item	Minimum	Standard	Maximum	Condi	tions	
Numerical aperture (N.A)	-	0.21	-	_		
			3.0Lf	$0.5 \text{ km} \leq Lf$		
Transmission loss (dB)	-	_	3.0Lf+0.2	0.2 km ≤ Lf ≤ 0.5 km	λ = 0.8 μ m Ta = 25°C	
			3.0Lf+0.4	$Lf \le 0.2 \text{ km}$		
Connection loss (dB)	-	-	1.0	$\lambda = 0.8 \mu \text{m}, c$	one location	
Transmission bandwidth (MHz-km)	500	_	_	$\lambda = 0.85 \ \mu m$	(LD)	

Lf is fiber length in km, Ta is ambient temperature, and λ is the peak wavelength of the test light source.

• 62.5/125-μm AGF Cable

Item	Minimum	Standard	Maximum	Condi	tions	
Numerical aperture (N.A)	-	0.28	-	-		
			3.5Lf	$0.5 \text{ km} \leq Lf$		
Transmission loss (dB)	-	_	3.5Lf+0.2	0.2 km ≤ Lf ≤ 0.5 km	$\lambda = 0.8 \mu m$ $Ta = 25^{\circ}C$	
			3.5Lf+0.4	Lf ≤ 0.2 km		
Connection loss (dB)	-	-	1.0	$\lambda = 0.8 \mu \text{m}, c$	one location	
Transmission bandwidth (MHz-km)	200	_	_	λ = 0.85 μ m	(LD)	

Lf is fiber length in km, Ta is ambient temperature, and λ is the peak wavelength of the test light source.

International Standards

- The standards indicated in the Standards column are those current for UL, CSA, cULus, cUL, NK, and Lloyd standards and EC Directives as of the end of July 2007. The standards are abbreviated as follows: U: UL, U1: UL (Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, and CE: EC Directives.
- Ask your OMRON representative for the conditions under which the standards were met.

Mountable Racks

		CS1 System						CS1D System				
Model		CPU Rack Expansion CPU Rack Long-distance Expansion Rack)		SYSBUS Remote I/O	C200HX/HG/ HE Expansion I/O	CPU Rack		:k	Expansion Backplane			
		CS1\	N-BC	CS1	W-BI	Slave Rack	Rack	CS1D-BC		CS1D-BI		
		□□3	□□2	□□3	□□2	Haok		052	042D	082S	092	082D
CS1W-CLK23 CS1W-CLK13 CS1W-CLK53	Unit version 2.0		O I Inito (no	« CDI I I Init)				8 Units (per CPU Unit)				
CS1W-CLK21-V1 CS1W-CLK12-V1 *1 CS1W-CLK52-V1	Unit version 1.2		8 Units (per CPU Unit) 4 Units (per CPU Unit)		8 Units (per CPU Unit)		Not supported	Not supported	8 Units *2 (per CPU Unit)			it)
CS1W-CLK21-V1 CS1W-CLK12-V1 *1 CS1W-CLK52-V1	Pre-Ver. 1.2							2	I Units ₩	3 (per C	PU Uni	it)

- *1. Discontinuation models in July 2012.
- *2. Optical Ring Controller Link Units support 11 Units maximum for duplex (6 Units comprising 3 sets of Duplex Units + 5 Non-duplex Units).
- *3. Optical Ring Controller Link Units support 7 Units maximum for duplex (6 Units comprising 3 sets of Duplex Units + 1 Non-duplex Unit).

Communications Specifications

Items		Specifications				
Model	CS1W-CLK23 3G8F7-CLK23-E CS1W-CLK21-V1 *1 3G8F7-CLK21-EV1 *1	CS1W-CLK13 3G8F7-CLK13-E CS1W-CLK12-V1 *1 3G8F7-CLK12-EV1 *1	CS1W-CLK53 3G8F7-CLK53-E CS1W-CLK52-V1 *1 3G8F7-CLK52-EV1 *1			
Туре	Wired (shielded twisted-pair cable)	Optical Ring (H-PCF cable)	Optical Ring (GI cable)			
Communications method	N:N token-bus method	N:N token-ring method (token-ring mod N:N token-bus method (token-bus mod				
Code	Manchester code					
Modulation	Baseband code					
Synchronization	Flag synchronization (conforms to HDL	_C frames)				
Transmission path format	Multidrop method (bus type)	Ring method (token-ring mode) Daisy-chain method (token-ring mode)	e)			
Transmission speed	The following are the maximum transmission distances depending on the transmission speed.	2 Mbits/s				
Maximum transmission distance	2 Mbits/s: 500 m 1 Mbits/s: 800 m 500 kbits/s: 1 km	20 km	30 km			
Maximum distance between nodes	Not specified. (Maximum transmission distance must be satisfied for the entire system.)	Crimp-cut: 800 m Adhesive polishing: 1 km *2	62.5/125 μm: 2 km 50/125 μm: 1 km			
Medium	Specified shielded twist-pair cable Two signal wires, one shield	H-PCF cable (two-core optical cable)	GI cable (two-core optical cable: $62.5/125 \mu m$, $50/125 \mu m$)			
Node connection method	PLC: Connection to terminal block Computer: Connection using special (supplied) connector	Connection using special connector (full-lock connector or half-lock connector)	Connection using ST connector			
Maximum number of nodes	32 or 62 nodes *3 *4	62 *5				
Applicable Programming Devices	CX-Integrator in CX-One, CX-Net in CX	X-Programmer *4, and Programming C	onsole			
Communications functions	Data links and message service					
Number of data link words	Send words per node: 4,000 words ma Number of send/receive words per nod Total number of send words per netwo	20,000 words max. (unit Ver. 1.2)	,			
Data link areas	•	Link Area *6), Data Memory (DM), Exte	ended DM Area (EM)			
Message length	2,012 bytes max. (including the header	,				
RAS functions	 Polling node backup function Self-diagnosis function (hardware checking at startup) Echoback test and broadcast test (using the FINS command) Watchdog timer Error log function Transmission path duplication (for ring method in token-ring mode only) Disconnect detection and notification (token-ring mode only) Node connection configuration data reading (for ring method in token-ring mode only) Duplex operation of Communications Units *7 					
Error control	Manchester code check CRC check (CCITT X ¹⁶ +X ¹² +X ⁵ +1)					

- *1. Discontinuation models in July 2012.
- *2. The maximum distance between nodes depends on the processing method for connectors and cables.
- *3. With wired models, the maximum number of nodes is 32 if Repeater Units are not used. A Repeater Unit is required when building a network with more than 32 nodes. If a Repeater Unit is used, be sure to use only the following Controller Link Units or Boards and set the Wired Network 62 Node Enable Bit in the DM Parameter Area software switches at all nodes.

CS1W-CLK23/CLK21-V1 *1 CJ1W-CLK23/CLK21-V1 *1

- 3G8F7-CLK23-E/CLK21-EV1 *1
- *4. CX-Net in CX-Programmer version 3.1 or earlier can be used only in a system with a maximum of 32 nodes (node address 1 to 32). If a system is to be used with a maximum of 62 nodes (node addresses 1 to 62), use CX-Net in CX-Programmer version 3.2 or higher or the CX-Integrator.
- *5. If duplex Controller Link Units are used, the effective maximum number of nodes will be 62 (i.e., the maximum number of nodes in standby
- *6. CS-series PLCs do not have a Link Area, but LR000 to LR199 are automatically converted CIO 1000 to CIO 1199.
- *7. Only when a CS1W-CLK13/12-V1 *1/53/52-V1 *1 installed in a CS1D system is used in token ring mode.

Individual Specifications

Controller Link Units

Item		Specifications		
Model		CS1W-CLK23 CS1W-CLK21-V1 *	CS1W-CLK13 CS1W-CLK12-V1 *	CS1W-CLK53 CS1W-CLK52-V *
Supported PLC		All CS-series CPU Units		
Number of mountable Units		Unit version 1.2 or later: 8 Units max., Pre-Ver. 1.2: 4 Units max.		
Installation site		Install onto a CPU Backplane or CS-series Expansion Backplane (classified as a CPU Bus Unit).		
Storage location for network parameters and manually set data tables		CPU Bus Unit Area (in the CPU Unit parameter area)		
Storage location for	routing tables	CPU Unit parameter area		
Weight		220 g	300 g (excluding mounting bracket)	300 g (excluding mounting bracket)
Current	5 V in PLC	0.33 A	0.52 A	0.65 A
consumption	26 V in PLC	-	-	_
Consumption	External 24 V	-	0.20 A	0.26 A

^{*} Discontinuation models in July 2012.

Controller Link Support Boards (for PCI Bus), New Models

Item		Specifications		
Models		3G8F7-CLK23-E	3G8F7-CLK13-E	3G8F7-CLK53-E
Applicable computers	S	IBM PC/AT or compatible • CPU: Intel Celeron 400 MHz or better • Main memory: 128 MB minimum • One or more PCI bus slots (PCI bus revision 2.0 or higher, power supply: 5 V) • Available hard disk space: 70 MB min. • CD-ROM drive: One required for installation • Display: VGA (640 × 480 (pixels) min.) (Other conditions conform to the OS.)		
Compatible OS		FinsGateway Version 2003 (S Windows 7 (32bit) Professio Windows 7 (32bit) Home Pre Windows Vista Business Windows Vista Home Premi Windows XP Professional Windows XP Home Edition Windows 2000 Professional FinsGateway Version 3 (See Windows XP Home Edition Windows XP Home Edition Windows XP Home Edition Windows 2000 Professional Windows NT 4.0 (Service Pathindows ME Windows ME	nal emium um note 2.) ack 3 or higher)	
Weight		104 g	120 g (excluding mounting bracket)	124 g (excluding mounting bracket)
Current	5 V in PLC	0.35 A	0.54 A	0.60 A
consumption	External 24 V	_	0.35 A	0.35 A

Note: 1. Install the software from CD Ver. 3.10 or higher if the operating system is Windows 7 (32bit) or Windows Vista.

Controller Link Support Boards (for PCI Bus), Old Models

Item			Specifications		
Models *1		3G8F7-CLK21-EV1	3G8F7-CLK12-EV1	3G8F7-CLK52-EV1	
IBM PC/AT or compatible • CPU: Intel Celeron 400 MHz or better • Main memory: 128 MB minimum • One or more PCI bus slots (PCI bus revision 2.0 or higher, power supply: 5 • Available hard disk space: 70 MB min. • CD-ROM drive: One required for installation • Display: VGA (640 × 480 (pixels) min.) (Other conditions conform to the OS.)			ower supply: 5 V)		
Compatible OS *2		FinsGateway Version 2003 Windows XP Professional Windows XP Home Editio Windows 2000 Profession FinsGateway Version 3 Windows XP Professional Windows XP Home Editio Windows 2000 Profession Windows NT 4.0 (Service Windows ME Windows 98SE	n al n al		
Weight		104 g	120 g (excluding mounting bracket)	124 g (excluding mounting bracket	
Current	5 V in PLC	0.35 A	0.54 A	0.60 Å	
consumption	External 24 V	_	0.35 A	0.35 A	

*1. Discontinuation models in July 2012.

^{2.} Install FinsGateway version 3 if the operating system is Windows NT 4.0 (Service pack 3 or higher), Windows ME, or Windows 98SE. In that case, however, the new functions of Controller Link Support Boards for the PCI Bus cannot be used (i.e., automatic data link creation with 1:N allocation, changing data link tables with active data links, 62-node setting for wired models, and maximum of 4000 send words).

^{*2.} Install FinsGateway version 3 if the operating system is Windows NT 4.0 (Service pack 3 or higher), Windows ME, or Windows 98SE. In that case, however, the new functions of Controller Link Support Boards for the PCI Bus cannot be used (i.e., automatic data link creation with 1:N allocation, changing data link tables with active data links, 62-node setting for wired models, and maximum of 4000 send words).

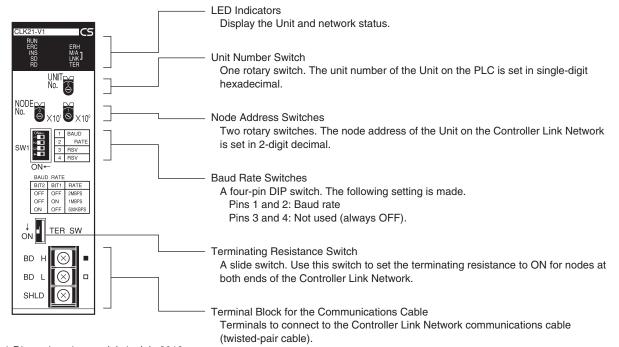
Repeater Units

Item	Specifications			
Model	CS1W-RPT01	CS1W-RPT02	CS1W-RPT03	
Supported Units and Boards	All wired Controller Link Units and Boards Note: If a maximum of 62 nodes is used, models that support 62 nodes must be used.			
Transmission path	Wire-to-wire	Wire-to-optical (H-PCF)	Wire-to-optical (GI)	
Transmission path format	Multi-drop Tree	1:1	1:1	
Installation	Repeater Units are not mounted to the PLC. They are mounted separately with screws or on a DIN Track.			
Weight	130 g	130 g (excluding mounting bracket)	130 g (excluding mounting bracket)	
Allowable power supply voltage range	20.4 to 26.4 VDC (24 VDC –15 V to +10%)			
Current consumption	0.06 A at 24 VDC	0.06 A at 24 VDC	0.07 A at 24 VDC	
Inrush current	2.5 A max. (24 VDC with rise time of 5 ms)			

Repeater Units are used to expand the Controller Link network for wired models. For Wired-to-optical Repeater Units, always use a set of two (1:1). Optical Ring Controller Link Units and Boards cannot be connected to the optical cable section between Repeater Units.

External Interfac

CS1W-CLK23/CS1W-CLK21-V1 *



 $\ensuremath{\bigstar}$ Discontinuation models in July 2012.

Definition of Terminal Block Pin Names for Communications Cables

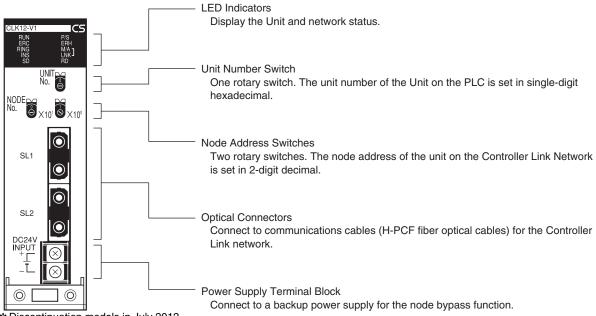
Marking	Notation	Signal name	Line color
	BD H	Communications data, high	Black
	BD L	Communication data, low	White
None	SHLD	Shield	None

Crimp Terminals

Use crimp terminals (M3) having the dimensions shown below.



CS1W-CLK13/CS1W-CLK12-V1 *



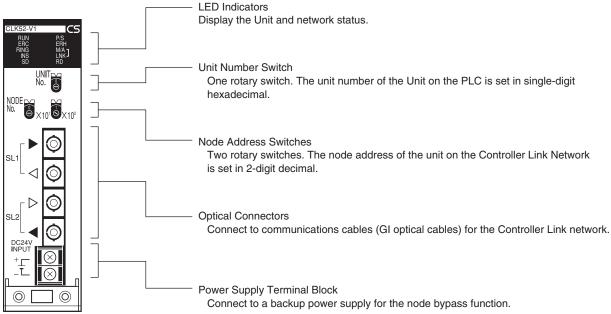
* Discontinuation models in July 2012.

Crimp Terminals

Use crimp terminals (M3) having the dimensions shown below.



CS1W-CLK53/CS1W-CLK52-V1 *



* Discontinuation models in July 2012.

Crimp Terminals

Use crimp terminals (M3) having the dimensions shown below.



Differences in Specifications of New and Old Models

Controller Link Units

Model	CS1W-CLK23 CS1W-CLK13 CS1W-CLK53	Note: The following models are discontinued. CS1W-CLK21-V1 CS1W-CLK12-V1 CS1W-CLK52-V1	Note: The following models are discontinued. CS1W-CLK21-V1 CS1W-CLK12-V1 CS1W-CLK52-V1	Note: The following models are discontinued. CS1W-CLK21 CS1W-CLK12 CS1W-CLK52
	Unit version 2.0	Unit version 1.2	Pre-Ver. 1.2	Pre-Ver. 1.2
Number of data link send words (data link areas that are created for a single node in a single PLC)	20,000 words max.		12,000 words max.	
Number of send words per node (total of area 1 and area 2)	4,000 words max. (user-set links only)			
Data link areas	Allocation setting can be per areas 1 and 2.	formed for same areas in	Allocation setting can be performed for same areas in areas 1 and 2.	
Max. Units mountable per PLC	8		4	
Automatic data link setting	Choose from equality layout or 1:N allocations (common type, 1:1, chain type)			Supported for equality layout only.
Changing data link allocations during active data links	Supported (Data link tables can be changed during active data links.)			Not supported.
Maximum connectable nodes	62 nodes (See note 1.)			Wired model: 32 nodes Optical ring model: 62 nodes
Duplex support	Supported (optical ring model only) (See note 2.)			Not supported
Mixed use	Yes (See note 3.)			
Compatible support software	CX-Integrator for CX-One V2.1or higher, or CX-Net for CX-Programmer Ver. 7.2 or higher	CX-Net for CX-Programmer Ver. 5.0 or higher	CX-Net for CX-Programmer Ver. 3.2 or higher	CX-Net for CX-Programmer Ver. 1.0 or higher

Note: 1. For wired models, the maximum number of nodes is 32 if Repeater Units are not used.

- 2. Use models with lot numbers 0306□□ (June 2003 production) or later to enable duplexing in a CS1D System using the Pre-Ver. 1.2 CS1W-CLK12-V1 or CS1W-CLK52-V1.
- 3. Old models and new models can be used mixed on the same network. In that case, however, build the system using the specifications for the old models. The data link send/receive words can be separately set to their maximums when new and old models are mixed.

Controller Link Support Boards (for PCI Bus)

Model	3G8F7-CLK23-E 3G8F7-CLK13-E 3G8F7-CLK53-E	Note: The following models are discontinued. 3G8F7-CLK21-EV1 3G8F7-CLK12-EV1 3G8F7-CLK52-EV1	Note: The following models are discontinued. 3G8F7-CLK21-E 3G8F7-CLK12-E 3G8F7-CLK52-E
Number of data link send/ receive words (data link areas for sending/receiving that are created for a single node in a single computer)	62,000 words max.		32,000 words max.
Send words per node	4,000 words max. (user-set links only) 1,000 words max.		
Changing data link allocations during active data links	Supported. (Data link tables can be changed during active data links.)		Not supported.
Maximum connectable nodes	62 nodes (See note 1.)		Wired model: 32 nodes Optical ring model: 62 nodes
Mixed use	Yes (See note 2.)		
Compatible FinsGateway (See note 3.)	FinsGateway Version 2003.21 or higher (In CD Ver. 3.00 or higher)	FinsGateway Version 2003.00 or higher (In CD Ver. 2.00 or higher)	FinsGateway Version 3.00 or higher (In CD Ver. 1.00 or higher)
Compatible support software	CX-Integrator for CX-One Ver. 2.1 or higher, or CX-Net for CX-Programmer Ver. 7.2 or higher	CX-Net for CX-Programmer Ver. 3.2 or higher	CX-Net for Ver. 1.0 or higher

Note: 1. For wired models, the maximum number of nodes is 32 if repeater units are not used.

- 2. Old models and new models can be used mixed on the same network. In that case, however, build the system using the specifications for the old models. The data link send/receive words can be separately set to their maximums when new and old models are mixed.
- 3. FinsGateway Version 2003 is compatible with Windows 7 (32bit) (CD Ver.3.10 or higher), Windows Vista (CD Ver.3.10 or higher), Windows XP and Windows 2000. For Windows NT4.0 (Service Pack 3 or higher), Windows ME, or Windows 98SE, use FinsGateway Version3. (With FinsGateway Version 3, only functions supported by the 3G8F7-CLK21/CLK12/CLK52 can be used.)

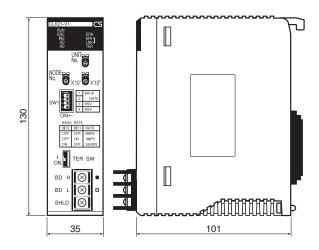
Usage Precautions

- Old models and new models can be used mixed on the same network. In that case, however, build the system using the specifications for the old models. The data link send/receive words can be separately set to their maximums when new and old models are mixed.
- Repeater Units can be used to expand a Wired Controller Link Network. For Wired-to-optical Repeater Units, always use a set of two (1:1). Optical Ring Controller Link Units and Boards cannot be connected to the optical cable section between Repeater Units.
- Connect Repeater Units so that there are no more than two stages between any two nodes. One set of two Wire-to-Optical Repeater Units is counted as one stage.

Dimensions (Unit: mm)

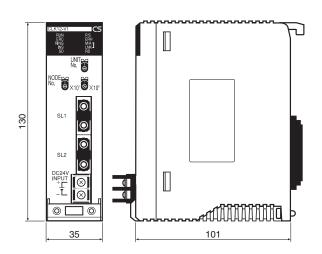
CS1W-CLK23/CS1W-CLK21-V1 *





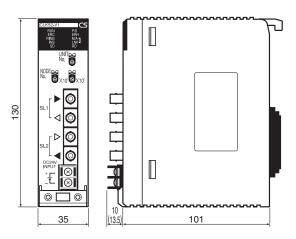
CS1W-CLK13/CS1W-CLK12-V1 *





CS1W-CLK53/CS1W-CLK52-V1 *





 $\begin{tabular}{ll} \textbf{Note:} The dimensions in parentheses are for the CS1W-CLK53 (including the terminal cover). \\ \textbf{$\#$ Discontinuation models in July 2012.} \end{tabular}$

Related Manuals

Cat. No.	Models	Name	Application	Description
W309	CS1W-CLK23 CS1W-CLK21-V1 CJ1W-CLK23 CJ1W-CLK21-V1 C200HW-CLK21 CVM1-CLK21 CQM1H-CLK21 CS1W-RPT01/02/03	Controller Link Units Operation Manual	Used when information regarding operating procedures for Wired Controller Link Units is needed.	Describes operating procedures for Controller Link Units. Controller Link Units can connect to Wired Controller Link Units.
W422	3G8F7-CLK12-V1 3G8F7-CLK52-V1 3G8F7-CLK21-V1	Controller Link Support Boards for PCI Bus Installation Guide (3G8F7-CLK12/21/52-V1)	Used when information regarding setup procedures for Controller Link Support Boards for PCI bus connections is needed.	Describes the setup method for the Controller Link Support Boards for PCI bus connections.
W467	3G8F7-CLK13 3G8F7-CLK12-V1 3G8F7-CLK53 3G8F7-CLK52-V1 3G8F7-CLK23 3G8F7-CLK21-V1	Controller Link Support Board for PCI Bus Installation Guide (3G8F7-CLK13/12-V1/53/52-V1/23/21-V1)	Used when information regarding setup procedures for Controller Link Support Boards for PCI bus connections is needed.	Describes the setup method for the Controller Link Support Boards for PCI bus connections.
W383	3G8F7-CLK13 3G8F7-CLK12-V1 3G8F7-CLK53 3G8F7-CLK52-V1 3G8F7-CLK23 3G8F7-CLK21-V1	Controller Link Support Boards for PCI Bus Operation Manual	Used when information regarding setup procedures for Controller Link Support Boards for PCI bus connections is needed.	Describes the setup method for the Controller Link Support Boards for PCI bus connections.
W370	CS1W-CLK13 CS1W-CLK12-V1 CVM1-CLK12 CS1W-CLK53 CS1W-CLK52-V1 CVM1-CLK52	Optical Ring Controller Link Units Operation Manual	Used when information regarding operating procedures for Optical Ring Model Controller Link Units is needed.	Describes the operating procedures for Controller Link Units. Controller Link Units can connect to Controller Link Networks (Optical Ring System for H-PCF Cable, or GI Cable). Refer to this manual for information regarding the discontinued CS1W-CLK11 Optical Bus Controller Link Unit.
W464	CXONE-AL D-V	CX-Integrator Operation Manual	Used when network setup or network monitoring needs to be performed.	Describes the operating procedures for the CX-Integrator.
W463	CXONE-AL D-V	CX-One FA Integrated Tool Package Setup Manual	Used when installing software from the CX-One.	Provides an overview of the FA Integration Tool Package CX-One, and describes the CX-One installation procedures.

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